

What is Poka Yoke?

1. Poka Yoke can be translated as “Mistake Proofing”
2. The objective is to eliminate errors before they occur rather than finding and fixing them
3. The ideal Poka Yokes are:
4. Inexpensive
5. Simple and easy to implement
6. Developed by every employee



The Three Golden Rules of Poka Yoke

- Do not accept defects from your suppliers
- Do not make a defect yourself
- Do not pass on a defect to your customer

